

# Datamark Ink Willett CIJ MK 600 Series

## Datamark Identification

Chemwatch: 4799-42  
Version No: 3.1.1.1  
Material Safety Data Sheet according to NOHSC and ADG requirements

Chemwatch Hazard Alert Code: 3

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Initial Date: **Not Available**  
S.Local.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Datamark Ink Willett CIJ MK 600 Series
Chemical Name	Not Applicable
Synonyms	I 03/09/2012, 201-0001-601
Proper shipping name	PRINTING INK, flammable or PRINTING INK RELATED MATERIAL (including printing ink thinning or reducing compound), flammable
Chemical formula	Not Applicable
Other means of identification	Not Available
CAS number	Not Applicable

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Use according to manufacturer's directions. Industrial applications: Ink for use in a continuous ink jet process.
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### Details of the manufacturer/importer

Registered company name	Datamark Identification
Address	19 Lang Parade QLD 4064 Milton Australia
Telephone	1300 657 633
Fax	+61 7 3271 2751
Website	Not Available
Email	Not Available

### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	0414 373 494
Other emergency telephone numbers	0414 373 494

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.**

Poisons Schedule	S5												
Risk Phrases <sup>[1]</sup>	<table border="1"> <tr> <td>R36/37</td> <td>Irritating to eyes and respiratory system.</td> </tr> <tr> <td>R66</td> <td>Repeated exposure may cause skin dryness and cracking.</td> </tr> <tr> <td>R65</td> <td>HARMFUL-May cause lung damage if swallowed.</td> </tr> <tr> <td>R11</td> <td>Highly flammable.</td> </tr> <tr> <td>R67</td> <td>Vapours may cause drowsiness and dizziness.</td> </tr> <tr> <td>R61(2)</td> <td>May cause harm to the unborn child.</td> </tr> </table>	R36/37	Irritating to eyes and respiratory system.	R66	Repeated exposure may cause skin dryness and cracking.	R65	HARMFUL-May cause lung damage if swallowed.	R11	Highly flammable.	R67	Vapours may cause drowsiness and dizziness.	R61(2)	May cause harm to the unborn child.
R36/37	Irritating to eyes and respiratory system.												
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R65	HARMFUL-May cause lung damage if swallowed.												
R11	Highly flammable.												
R67	Vapours may cause drowsiness and dizziness.												
R61(2)	May cause harm to the unborn child.												
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI												
GHS Classification <sup>[1]</sup>	Flammable Liquid Category 2, Eye Irrit. 2, Reproductive Toxicity Category 1, STOT - SE (Resp. Irr.) Category 3, STOT - SE (Narcosis) Category 3, Aspiration Hazard Category 1												
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI												

### Label elements

**Datamark Ink Willett CIJ MK 600 Series**

GHS label elements	
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SIGNAL WORD	<b>DANGER</b>
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**Hazard statement(s)**

H225	Highly flammable liquid and vapour
H319	Causes serious eye irritation
H360	May damage fertility or the unborn child
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H304	May be fatal if swallowed and enters airways
AUH066	Repeated exposure may cause skin dryness and cracking

**Supplementary statement(s)**

Not Applicable

**CLP classification (additional)**

Not Applicable

**Precautionary statement(s): Prevention**

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement(s): Response**

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider
P308+P313	IF exposed or concerned: Get medical advice/attention.
P331	Do NOT induce vomiting.
P370+P378	In case of fire: Use... to extinguish.

**Precautionary statement(s): Storage**

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

**Precautionary statement(s): Disposal**

P501	Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration
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**Label elements**



Relevant risk statements are found in section 2

Indication(s) of danger	F, T, Xn
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**SAFETY ADVICE**

S01	Keep locked up.
S09	Keep container in a well ventilated place.
S13	Keep away from food, drink and animal feeding stuffs.
S16	Keep away from sources of ignition. No smoking.
S20	When using do not eat or drink.
S23	Do not breathe gas/fumes/vapour/spray.
S25	Avoid contact with eyes.
S26	In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
S28	After contact with skin, wash immediately with plenty of water

<b>S29</b>	Do not empty into drains.
<b>S33</b>	Take precautionary measures against static discharges.
<b>S35</b>	This material and its container must be disposed of in a safe way.
<b>S36</b>	Wear suitable protective clothing.
<b>S37</b>	Wear suitable gloves.
<b>S38</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>S39</b>	Wear eye/face protection.
<b>S40</b>	To clean the floor and all objects contaminated by this material, use water and detergent.
<b>S41</b>	In case of fire and/or explosion, DO NOT BREATHE FUMES.
<b>S43</b>	In case of fire use...
<b>S45</b>	In case of accident or if you feel unwell IMMEDIATELY contact Doctor or Poisons Information Centre (show label if possible).
<b>S46</b>	If swallowed, seek medical advice immediately and show this container or label.
<b>S51</b>	Use only in well ventilated areas.
<b>S53</b>	Avoid exposure - obtain special instructions before use.
<b>S56</b>	Dispose of this material and its container at hazardous or special waste collection point.
<b>S64</b>	If swallowed, rinse mouth with water (only if the person is conscious).

**Other hazards**

	Inhalation and/or skin contact may produce health damage*.
	Cumulative effects may result following exposure*.
	May produce skin discomfort*.

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
78-93-3	70-<80	<a href="#">methyl ethyl ketone</a>
107-98-2	5-<10	<a href="#">propylene glycol monomethyl ether - alpha isomer</a>
872-50-4	1-<3	<a href="#">N-methyl-2-pyrrolidone</a>
97-64-3	1-<3	<a href="#">ethyl lactate</a>

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

**Indication of any immediate medical attention and special treatment needed**

	<p>Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.</p> <p>for simple ketones:</p> <p>-----</p>
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**BASIC TREATMENT**

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

**ADVANCED TREATMENT**

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

**EMERGENCY DEPARTMENT**

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

*BRONSTEIN, A.C. and CURRANCE, P.L.*

*EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994*

**SECTION 5 FIREFIGHTING MEASURES****Extinguishing media**

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

**Special hazards arising from the substrate or mixture****Fire Incompatibility**

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

**Advice for firefighters****Fire Fighting**

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water course.

**Fire/Explosion Hazard**

- ▶ Liquid and vapour are highly flammable.
- ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.
- ▶ Vapour may travel a considerable distance to source of ignition.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.

**SECTION 6 ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures****Minor Spills**

- ▶ Remove all ignition sources.
- ▶ Clean up all spills immediately.
- ▶ Avoid breathing vapours and contact with skin and eyes.
- ▶ Control personal contact with the substance, by using protective equipment.

**Major Spills**

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

**SECTION 7 HANDLING AND STORAGE****Precautions for safe handling****Safe handling**

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

	<p><b>Contains low boiling substance:</b> Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> <li>▶ Check for bulging containers.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ Keep containers securely sealed.</li> </ul>

#### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (l) : Drums and jerry cans must be of the non-removable head type.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid strong bases.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>



**X** — Must not be stored together  
**O** — May be stored together with specific precautions  
**+** — May be stored together

#### PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	445 mg/m <sup>3</sup> / 150 ppm	890 mg/m <sup>3</sup> / 300 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - alpha isomer	Propylene glycol monomethyl ether	369 mg/m <sup>3</sup> / 100 ppm	553 mg/m <sup>3</sup> / 150 ppm	Not Available	Not Available
Australia Exposure Standards	N-methyl-2-pyrrolidone	1-Methyl-2-pyrrolidone	103 mg/m <sup>3</sup> / 25 ppm	309 mg/m <sup>3</sup> / 75 ppm	Not Available	Sk

#### EMERGENCY LIMITS

Ingredient	TEEL-0	TEEL-1	TEEL-2	TEEL-3
methyl ethyl ketone	200 ppm	200 ppm	2700 ppm	4000 ppm
propylene glycol monomethyl ether - alpha isomer	100 ppm	150 ppm	300 ppm	750 ppm
N-methyl-2-pyrrolidone	10 ppm	10 ppm	25 ppm	25 ppm
ethyl lactate	15 ppm	40 ppm	300 ppm	500 ppm

Ingredient	Original IDLH	Revised IDLH
methyl ethyl ketone	3,000 ppm	3,000 [Unch] ppm
propylene glycol monomethyl ether - alpha isomer	Not Available	Not Available
N-methyl-2-pyrrolidone	Not Available	Not Available
ethyl lactate	Not Available	Not Available

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<b>Personal protection</b>	

<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> </ul>
<b>Thermal hazards</b>	Not Available

### Recommended material(s)

#### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-**

**generated** selection:

Datamark Ink Willett CIJ MK 600 Series

Material	CPI
BUTYL	A

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

### Respiratory protection

Type AK Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AK-AUS / Class 1	-	AK-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	AK-2	AK-PAPR-2
up to 50 x ES	-	AK-3	-
50+ x ES	-	Air-line**	-

\* - Continuous-flow; \*\* - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	Note that all of the monopropylene glycol ethers may exist in two isomeric forms, alpha or beta. The alpha form, which is thermodynamically favored during synthesis, consists of a secondary alcohol configuration. The beta form consists of a primary alcohol. The two isomeric forms are shown above.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.855
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	250
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	-84	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	80	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	-9	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	7.1 BuAC = 1	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Flammable.	<b>Oxidising properties</b>	Not Available

Upper Explosive Limit (%)	13.1	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.0	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	10.4 @20C	Gas group	Not Available
Solubility in water (g/L)	Not Available	pH as a solution(1%)	Not Available
Vapour density (Air = 1)	>2.4	VOC g/L	Not Available

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.
Ingestion	Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis). The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. The material may produce moderate skin irritation; limited evidence or practical experience suggests, that the material either: <ul style="list-style-type: none"> <li>▶ produces moderate inflammation of the skin in a substantial number of individuals following direct contact and/or</li> <li>▶ produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.</li> </ul> Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic).
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Direct contact with the liquid N-methyl-2-pyrrolidone (NMP) may produce painful burning or stinging of the eyes and lids, watering and inflammation of the conjunctiva and temporary corneal clouding.  The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations.
Chronic	Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in developmental toxicity, generally on the basis of: - clear results in appropriate animal studies where effects have been observed in the absence of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not secondary non-specific consequences of the other toxic effects. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Datamark Ink Willett CIJ MK 600 Series	TOXICITY	IRRITATION
	Not Available	Not Available
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 20000 mg/kg	- mild
	Dermal (rabbit) LD50: 6480 mg/kg	Eye (human): 350 ppm - irritant
	Inhalation (rat) LC50: 50100 mg/m <sup>3</sup> /8 hr	Eye (rabbit): 80 mg - irritant
	Inhalation (rat) LD50: 23500 mg/m <sup>3</sup> /8 hr	Skin (rabbit): 402 mg/24 hr - mild
	Oral (rat) LD50: 2737 mg/kg	Skin (rabbit): 13.78mg/24 hr open
	Not Available	Not Available

propylene glycol monomethyl ether - alpha isomer	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 13000 mg/kg	Eye (rabbit) 230 mg mild
	Inhalation (rat) LC50: 10000 ppm/5 h.	Eye (rabbit) 500 mg/24 h. - mild
	Oral (rat) LD50: 3739 mg/kg	Eye (rabbit): 100 mg SEVERE
	Not Available	Skin (rabbit) 500 mg open - mild
N-methyl-2-pyrrolidone	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 8000 mg/kg	*[Manufacturer]
	Oral (rat) LD50: 3914 mg/kg	Eye (rabbit): 100 mg - moderate
	Oral (rat) LD50: 4200 mg/kg*	
	Not Available	Not Available
ethyl lactate	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >5000 mg/kg	Nil reported
	Oral (rat) LD50: 8200 mg/kg	
	Not Available	Not Available

\* Value obtained from manufacturer's msds  
unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances

<b>PROPYLENE GLYCOL MONOMETHYL ETHER - ALPHA ISOMER</b>	<p>for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. NOTE: For PGE - mixed isomers: Exposure of pregnant rats and rabbits to the substance did not give rise to teratogenic effects at concentrations up to 3000 ppm. Foetotoxic effects were seen in rats but not in rabbits at this concentration; maternal toxicity was noted in both species.</p>
<b>ETHYL LACTATE</b>	Muscle weakness and cyanosis recorded.
<b>Datamark Ink Willett CIJ MK 600 Series, N-METHYL-2-PYRROLIDONE, ETHYL LACTATE</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.

<b>Acute Toxicity</b>	☹	<b>Carcinogenicity</b>	☹
<b>Skin Irritation/Corrosion</b>	☹	<b>Reproductivity</b>	✓
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	☹	<b>STOT - Repeated Exposure</b>	☹
<b>Mutagenicity</b>	☹	<b>Aspiration Hazard</b>	✓

Legend: ✓ – Data required to make classification available  
✗ – Data available but does not fill the criteria for classification  
☹ – Data Not Available to make classification

#### CMR STATUS

<b>SKIN</b>	N-methyl-2-pyrrolidone	Australia Exposure Standards - Skin	Sk
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#### SECTION 12 ECOLOGICAL INFORMATION

##### Toxicity

for propylene glycol ethers:

##### Environmental fate:

Most are liquids at room temperature and all are water-soluble.

Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM)

Environmental fate: Log octanol-water partition coefficients (log Kow's) range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants, which indicate propensity to partition from water to air, are low for all category members, ranging from 5.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for TPM to



2.7 x10<sup>-9</sup> atm-m<sup>3</sup>/mole for PhB.**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
Not Available	Not Available	Not Available

**Bioaccumulative potential**

Ingredient	Bioaccumulation
Not Available	Not Available


**Mobility in soil**

Ingredient	Mobility
Not Available	Not Available

**SECTION 13 DISPOSAL CONSIDERATIONS****Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> Otherwise: <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and MSDS and observe all notices pertaining to the product.</li> </ul>

**SECTION 14 TRANSPORT INFORMATION****Labels Required**

	
Marine Pollutant	NO
HAZCHEM	*3YE

**Land transport (ADG)**

UN number	1210				
Packing group	II				
UN proper shipping name	PRINTING INK, flammable or PRINTING INK RELATED MATERIAL (including printing ink thinning or reducing compound), flammable				
Environmental hazard	No relevant data				
Transport hazard class(es)	<table border="0"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
Special precautions for user	<table border="0"> <tr> <td>Special provisions</td> <td>163 *</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>	Special provisions	163 *	Limited quantity	5 L
Special provisions	163 *				
Limited quantity	5 L				

**Air transport (ICAO-IATA / DGR)**

UN number	1210										
Packing group	II										
UN proper shipping name	Printing ink flammable; Printing ink related material (including printing ink thinning or reducing compound), flammable										
Environmental hazard	No relevant data										
Transport hazard class(es)	<table border="0"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3L</td> </tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3L				
ICAO/IATA Class	3										
ICAO / IATA Subrisk	Not Applicable										
ERG Code	3L										
Special precautions for user	<table border="0"> <tr> <td>Special provisions</td> <td>A3A72</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>364</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>60 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>353</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>5 L</td> </tr> </table>	Special provisions	A3A72	Cargo Only Packing Instructions	364	Cargo Only Maximum Qty / Pack	60 L	Passenger and Cargo Packing Instructions	353	Passenger and Cargo Maximum Qty / Pack	5 L
Special provisions	A3A72										
Cargo Only Packing Instructions	364										
Cargo Only Maximum Qty / Pack	60 L										
Passenger and Cargo Packing Instructions	353										
Passenger and Cargo Maximum Qty / Pack	5 L										

Passenger and Cargo Limited Quantity Packing Instructions	Y341
Passenger and Cargo Limited Maximum Qty / Pack	1 L

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	1210
<b>Packing group</b>	II
<b>UN proper shipping name</b>	PRINTING INK flammable or PRINTING INK RELATED MATERIAL (including printing ink thinning or reducing compound), flammable
<b>Environmental hazard</b>	No relevant data
<b>Transport hazard class(es)</b>	IMDG Class : 3 IMDG Subrisk : Not Applicable
<b>Special precautions for user</b>	EMS Number : F-E , S-D Special provisions : 163 Limited Quantities : 5 L

**Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code**

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	methyl ethyl ketone	Z
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	propylene glycol monomethyl ether - alpha isomer	Z
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	N-methyl-2-pyrrolidone	Y

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture**

<b>methyl ethyl ketone(78-93-3) is found on the following regulatory lists</b>	"Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5", "Australia Illicit Drug Reagents/Essential Chemicals - Category III", "IOFI Global Reference List of Chemically Defined Substances", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Maritime Dangerous Goods Requirements (IMDG Code)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)", "Australia Customs (Prohibited Exports) Regulations 1958 - Schedule 9 Precursor substances - Part 2", "United Nations Convention Against Illicit Traffic in Narcotic Drugs and Psychotropic Substances - Table II", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "Australia Exposure Standards", "Australia FAISD Handbook - First Aid Instructions, Warning Statements, and General Safety Precautions", "FisherTransport Information", "Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes", "United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)", "OECD List of High Production Volume (HPV) Chemicals", "Joint FAO/WHO Expert Committee on Food Additives (JECFA) - Specifications for Flavourings", "OSPAR National List of Candidates for Substitution - Norway", "Australia Inventory of Chemical Substances (AICS)", "Belgium Federal Public Service Mobility and Transport, Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (Dutch)", "Australia National Pollutant Inventory", "OECD Existing Chemicals Database", "Sigma-AldrichTransport Information", "Australia High Volume Industrial Chemical List (HVICL)", "United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)", "Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "International Air Transport Association (IATA) Dangerous Goods Regulations", "Australia Hazardous Substances Information System - Consolidated Lists", "International Fragrance Association (IFRA) Survey: Transparency List", "IMO IBC Code Chapter 17: Summary of minimum requirements", "United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control (Red List) - Table II"
<b>propylene glycol monomethyl ether - alpha isomer(107-98-2) is found on the following regulatory lists</b>	"International Council of Chemical Associations (ICCA) - High Production Volume List", "IOFI Global Reference List of Chemically Defined Substances", "International Maritime Dangerous Goods Requirements (IMDG Code)", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "Australia Exposure Standards", "Australia Approved Active Constituents for Agricultural Chemical Products", "IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards", "FisherTransport Information", "IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances", "Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes", "United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)", "OECD List of High Production Volume (HPV) Chemicals", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)", "OSPAR National List of Candidates for Substitution - Norway", "Australia Inventory of Chemical Substances (AICS)", "Belgium Federal Public Service Mobility and Transport, Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (Dutch)", "International Numbering System for Food Additives", "International Chemical Secretariat (ChemSec) SIN List ("Substitute It Now!)", "International Society of Automotive Engineers (SAE) Declarable Substances Chemical List - ARP9536", "IMO IBC Code Chapter 18: List of products to which the Code does not apply", "Australia National Pollutant Inventory", "OECD Existing Chemicals Database", "Sigma-AldrichTransport Information", "Australia Australian Pesticides and Veterinary Medicines Authority (APVM) Record of approved active constituents", "Australia High Volume Industrial Chemical List (HVICL)", "United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)", "Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "International Air Transport Association (IATA) Dangerous Goods Regulations", "Australia Hazardous Substances Information System - Consolidated Lists", "International Fragrance Association (IFRA) Survey: Transparency List", "IMO IBC Code Chapter 17: Summary of minimum requirements"
<b>N-methyl-2-pyrrolidone(872-50-4) is found on the following regulatory lists</b>	"Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5", "International Council of Chemical Associations (ICCA) - High Production Volume List", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "Australia Exposure Standards", "FisherTransport Information", "Australia FAISD Handbook - First Aid Instructions, Warning Statements, and General Safety Precautions", "OECD List of High Production Volume (HPV) Chemicals", "OSPAR National List of Candidates for Substitution - Norway", "Australia Inventory of Chemical Substances (AICS)", "International Chemical Secretariat (ChemSec) SIN List ("Substitute It Now!)", "Australia National Pollutant Inventory", "OECD Existing Chemicals Database", "Sigma-AldrichTransport

	Information", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "Australia Hazardous Substances Information System - Consolidated Lists", "IMO IBC Code Chapter 17: Summary of minimum requirements", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6"
ethyl lactate(97-64-3) is found on the following regulatory lists	"IOFI Global Reference List of Chemically Defined Substances", "International Maritime Dangerous Goods Requirements (IMDG Code)", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "Australia Approved Active Constituents for Agricultural Chemical Products", "FisherTransport Information", "Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes", "United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)", "OECD List of High Production Volume (HPV) Chemicals", "Joint FAO/WHO Expert Committee on Food Additives (JECFA) - Specifications for Flavourings", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)", "Australia Inventory of Chemical Substances (AICS)", "Belgium Federal Public Service Mobility and Transport, Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (Dutch)", "Australia National Pollutant Inventory", "Sigma-AldrichTransport Information", "Australia Australian Pesticides and Veterinary Medicines Authority (APVM) Record of approved active constituents", "United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (Spanish)", "Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List", "International Air Transport Association (IATA) Dangerous Goods Regulations", "Australia Hazardous Substances Information System - Consolidated Lists", "International Fragrance Association (IFRA) Survey: Transparency List", "IMO IBC Code Chapter 17: Summary of minimum requirements"

## SECTION 16 OTHER INFORMATION

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net/references](http://www.chemwatch.net/references)

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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